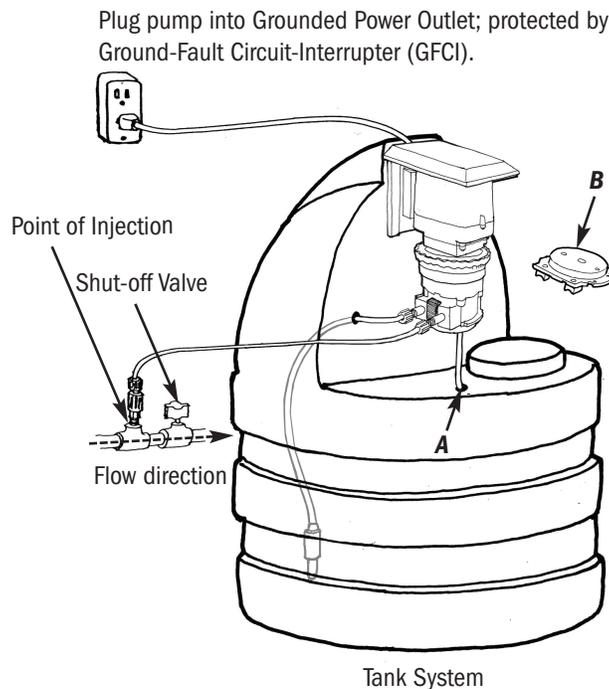


# TANK SYSTEM INSTALLATION INSTRUCTIONS

## Classic Single Head, M128 and Econ pumps

**⚠ WARNING** TO BE INSTALLED AND MAINTAINED BY PROPERLY TRAINED PROFESSIONAL INSTALLER ONLY. READ MANUAL & LABELS FOR ALL SAFETY INFORMATION & INSTRUCTIONS.



**IMPORTANT!** The Tank System is equipped with four screws installed into each side of the mounting bracket to prevent damage during shipping. Please remove the screws upon installation so that the pump may be easily removed from the mounting bracket when required.

- ❶ Install the injector into the pipe or fitting.
- ❷ Install the discharge line from the discharge side of the pump head to the injection point.
- ❸ Install the suction line from the suction side of the pump head to the tank.
- ❹ Install the Spill Recovery (NOT applicable to Econ Pumps).  
NOTE: The spill recovery set-up utilizes 1/4" suction/discharge tubing.
  - Cut a 6" section of 1/4" suction/discharge tubing and insert through the spill recovery grommet **A**.
  - Unlatch and remove pump head cover.
  - Punch out one of two hole plugs using a 7/32" punch **B** (alternatively, you can use a 7/32" drill).
  - Reinstall pump head cover, secure latches.
- ❺ Connect the power cord to the proper pump control circuit.
- ❻ Fill the tank with the solution and securely tighten the locking cap.
- ❼ Prime the metering pump and perform final adjustments, as shown in the pump manual.