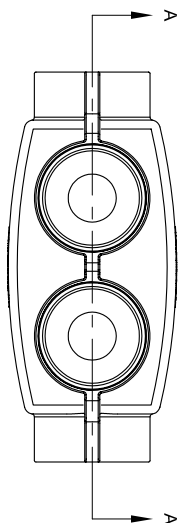


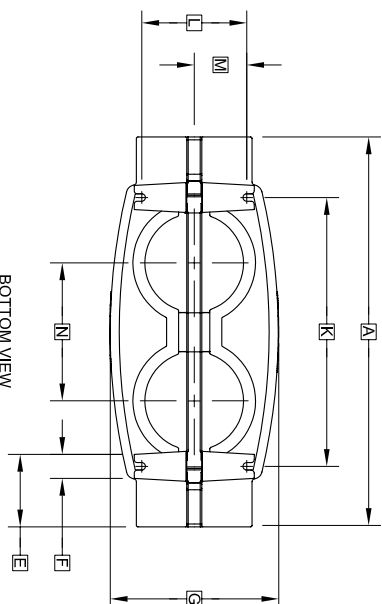


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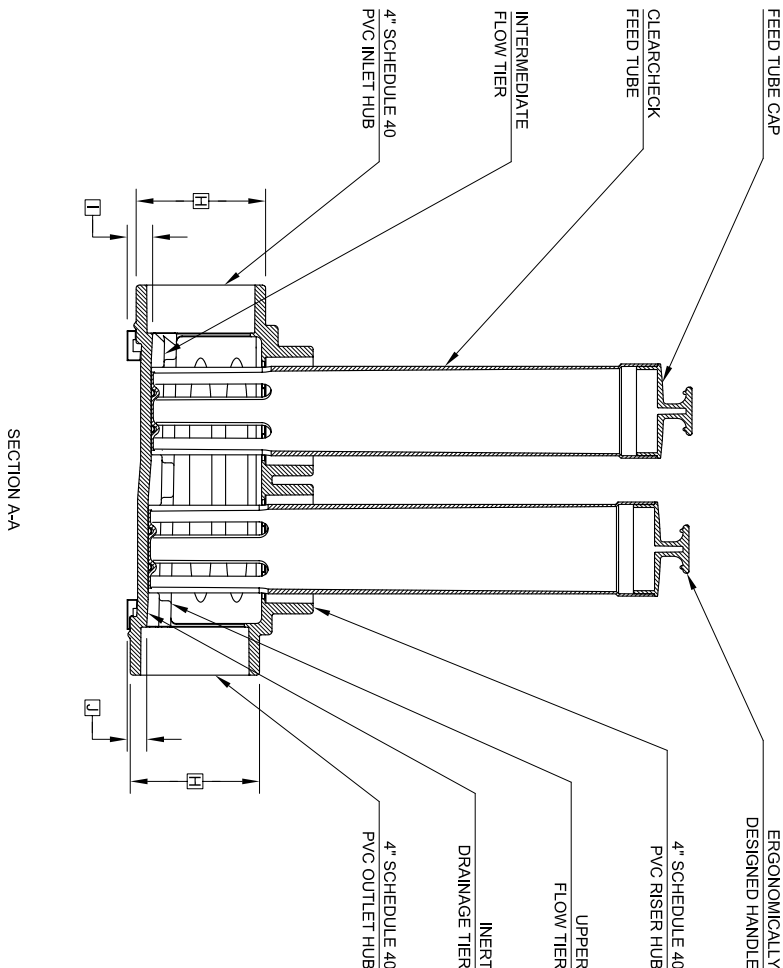


TOP VIEW

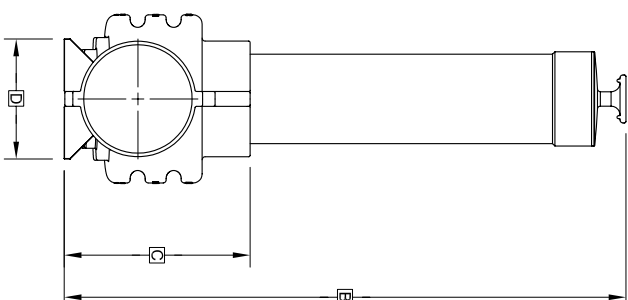


BOTTOM VIEW

- GENERAL NOTES:**
- FALL THROUGH TABLE FEEDER FROM INLET INVERT TO OUTLET INVERT IS ONE QUARTER INCH  $\pm \frac{1}{4}$ "
  - FINISHED GRADE MUST BE MAINTAINED AT LEAST SIX INCHES BELOW TOP OF LID.
  - INLET, OUTLET, AND RISER HUBS ACCEPT STANDARD SCHEDULE 40 PVC PIPES AND FITTINGS.
  - WHERE TABLE FEEDER IS INSTALLED WITHOUT MOUNTING BRACKETS, INSTALL ON FOUR INCH SAND OR FINE GRAVEL LEVELING PAD.



SECTION A-A



INLET END VIEW

**PROJECT ENGINEERS APPROVAL:**  
I (WE) HEREBY CERTIFY THAT THIS DRAWING HAS BEEN CHECKED AND IS APPROVED FOR USE IN CONFORMITY WITH THE CONTRACT DOCUMENTS.

DATE: \_\_\_\_\_

NAME: \_\_\_\_\_

**CONTRACTOR'S CERTIFICATION:**  
I (WE) HEREBY CERTIFY THAT THIS DRAWING HAS BEEN CHECKED AND IS APPROVED FOR USE IN CONFORMITY WITH THE CONTRACT DOCUMENTS.

DATE: \_\_\_\_\_

NAME: \_\_\_\_\_

**CRITICAL DIMENSIONS**

A	1'-4 3/16"	N	0'-5 3/4"
B	1'-11 3/8"	O	
C	0'-7 3/4"	P	
D	0'-5"	Q	
E	0'-3" (TYP)	R	
F	0'-1" (TYP)	S	
G	0'-7"	T	
H	0'-5 3/8"	U	
I	0'-1"	V	
J	0'-3/4"	W	
K	0'-11 3/16"	X	
L	0'-4 3/8"	Y	
M	0'-2 3/16"	Z	

U.S. AND FOREIGN PATENTS PENDING

**norweco**

BIO-DYNAMIC®  
MODEL LF 2000  
TABLET FEEDER

DESIGNED BY JMM  
DATE 1-16-06  
DRAWN BY JMM  
DATE 1-16-06  
PC-S-9923